

Date: Wednesday, 7/4/2007 3:38:57 PM
 User: Eric Charbonneau

2

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : DOUBLER	PROTOTYPE
Job Number : 33299		
Estimate Number : 12524		
P.O. Number : <i>N/A</i>	Part Number : D35341	
This Issue : 7/4/2007 S.O. No. : <i>N/A</i>	Drawing Number : UNDER REVIEW	
Prsht Rev. : NC	Project Number : <i>N/A</i>	
First Issue : <i>N/A</i> Type : SMALL /MED FAB	Drawing Revision : <i>N/A</i>	
Previous Run : 32196	Material : <i>N/A</i>	
Written By : <i>[Signature]</i> 07-07-12	Due Date : 7/11/2007	Qty: 2 Um: Each
Checked & Approved By : _____		
Comment : Est Rev:A New Issue 06-09.06 EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M2024T3S050	2024-T3 .050 sheet
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Comment: Qty.: 0.2048 sf(s)/Unit Total: 0.4096 sf(s)

2024-T3 .050 sheet

Batch: *103321*

CERTIFICATE OF CONFORMITY
REQUIRED

2.0	WATER JET <i>103321</i>	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D3534

Dwg Rev: *PREL*Prog Rev: *PREL*

2-Deburr if necessary

*HB 07-07-06**MF**07-07-09**2*

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

HB 07-07-06

4.0	QC8	SECOND CHECK
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*CB***ENGINEERING
APPROVAL***[Signature] 07-07-11*

Comment: SECOND CHECK

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

N/A [Signature] 07-07-11

Deburr if necessary.

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DOUBLER

Job Number: 33299

Part Number: D35341

Job Number:



Seq. #: Machine Or Operation: Description :

6.0 HAND FINISHING1 HAND FINISHING RESOURCE #1

N/A CE



Comment: HAND FINISHING RESOURCE #1
Chemical Conversion Coat as per QSI 005 4.1

7.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

8.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: _____

FOR ENGINEERING USE ONLY

CE 07.07.19

9.0 QC21 FINAL INSPECTION/W/O RELEASE



07.07.19

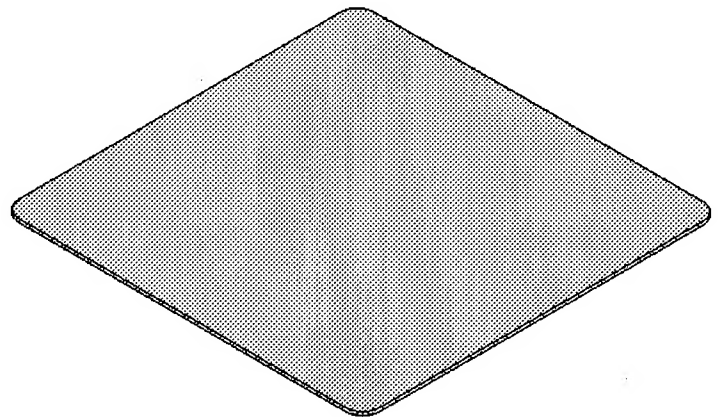
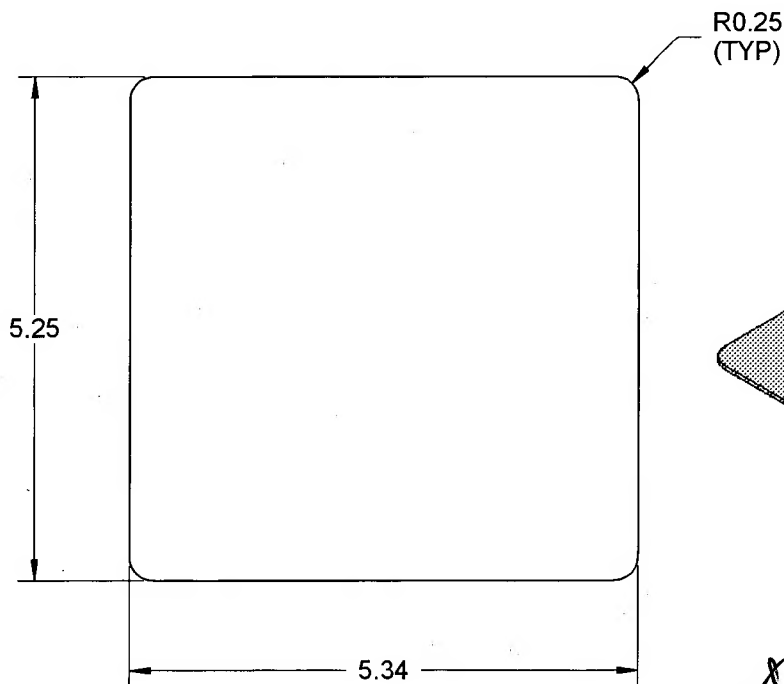
Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



02071071R

DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED	DRAWING NO. D3534	REV. A SHEET 1 OF 1
DATE 07.01.10		TITLE DOUBLER	SCALE 1:2
REV A	DATE 07.01.10	DESCRIPTION NEW ISSUE	



PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING
07.06.22

D3534-1 DOUBLER

NOTES:

- 1) MATERIAL: ALUMINUM 2024-T3 SHEET, 0.050 THICK PER QQ-A-250/4 OR AMS 4037 (REF DART SPEC M2024T3S.050)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP CORNERS TO 0.010 MAX
- 6) IDENTIFY WITH DART P/N "D3534-1" USING FINE POINT PERMANENT INK MARKER

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Receiving Report

Date: 11/01/04
Supplier: Copeland BRASS

Batch No: M1-3321
Dart P/O: 2520

Packing Slip: Yes ☒ No ☐
Invoice: Yes ☐ No ☒
Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
Waybill Attached: Yes ☒ No ☐ N/A ☐
Shipment Complete: Yes ☐ No ☒ N/A ☐
QC6 Inspection ml N/A ☒
Work Order N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
M3045146A		64	0	0	64	

Initials of receiver (if shipment OK) Level 12

Production/Admin: 07/01/26
Date RC3599
Received/Costing 18
Initial

Location

Total Shipped: 6 PCS
Interest will be charged at 1.5% per month or 18% per year on overdue accounts.

***OUR SALES DEPT. HAS NEW OFFICE HOURS**
7:30 AM TO 5:00 PM - MONDAY TO FRIDAY
*** CUSTOMER PICK-UP HOURS ***
*** 9:00 AM TO 4:00 PM ***
PLEASE NOTE OUR NEW GST # 140223934
EFFECTIVE MARCH 20, 2004

Material Processing Freight Other Taxes TOTAL DUE
285.20 3.50 40.41 329.11

Taxes: GSTSAL 17.32 ONST 23.09

GST# R140223934

B I L L - O F L A D I N G

No: PEC 449750
Ship Date 23Jan07 at 0:42 From PFV

STC0111

VIA APEX FORWARDING

FOB CONCORD

FRF PRESAID

Route 0-0 MediFast

Vehicle Trailer

SIP MARIO CARREIRO

SCID TO: (20115)

DART AEROSPACE

1270 ADEENEN ST

HAMMERSBURY, ON R4A 1K7

Consigned TO: (001)

DART AEROSPACE

1270 ADEENEN ST

HAMMERSBURY, ON R4A 1K7

Tel: 612-362-9277 Fax: 612-622-1052

B I L L O F L A D I N G

1) Our Order PEC-777259- 1 Year PO # P000002070

ALUMINUM SHEET 2024 -13

0.032 Nom X 48.0000" X 144.0000"

Heat Number

Tag No

951975

Quantity PCS
96.00 CFT

Wt LBS
56

2) Our Order PEC-777259- 2 Year PO # P000002070

ALUMINUM SHEET 2024 -13

0.032 Nom X 48.0000" X 144.0000"

Heat Number

406323

Quantity PCS
96.00 CFT

Wt LBS
56

3) Our Order PEC-777259- 2 Year PO # P000002070

ALUMINUM SHEET 2024 -13

0.032 Nom X 48.0000" X 144.0000"

Heat Number

406323

Quantity PCS
96.00 CFT

Wt LBS
67

Quantity PCS
96.00 CFT

Wt LBS
211

TOTAL 1 SKID 2 PKGS 964 LBS

Page: 1Continued... ALUMINUM SHEET 2024 -13 PLASTIC - STAINLESS

WILL TEST REPORTS, PACKING SLIPS ARE TO BE SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING.
** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER REFERENCED ON IT **

Handwritten signature